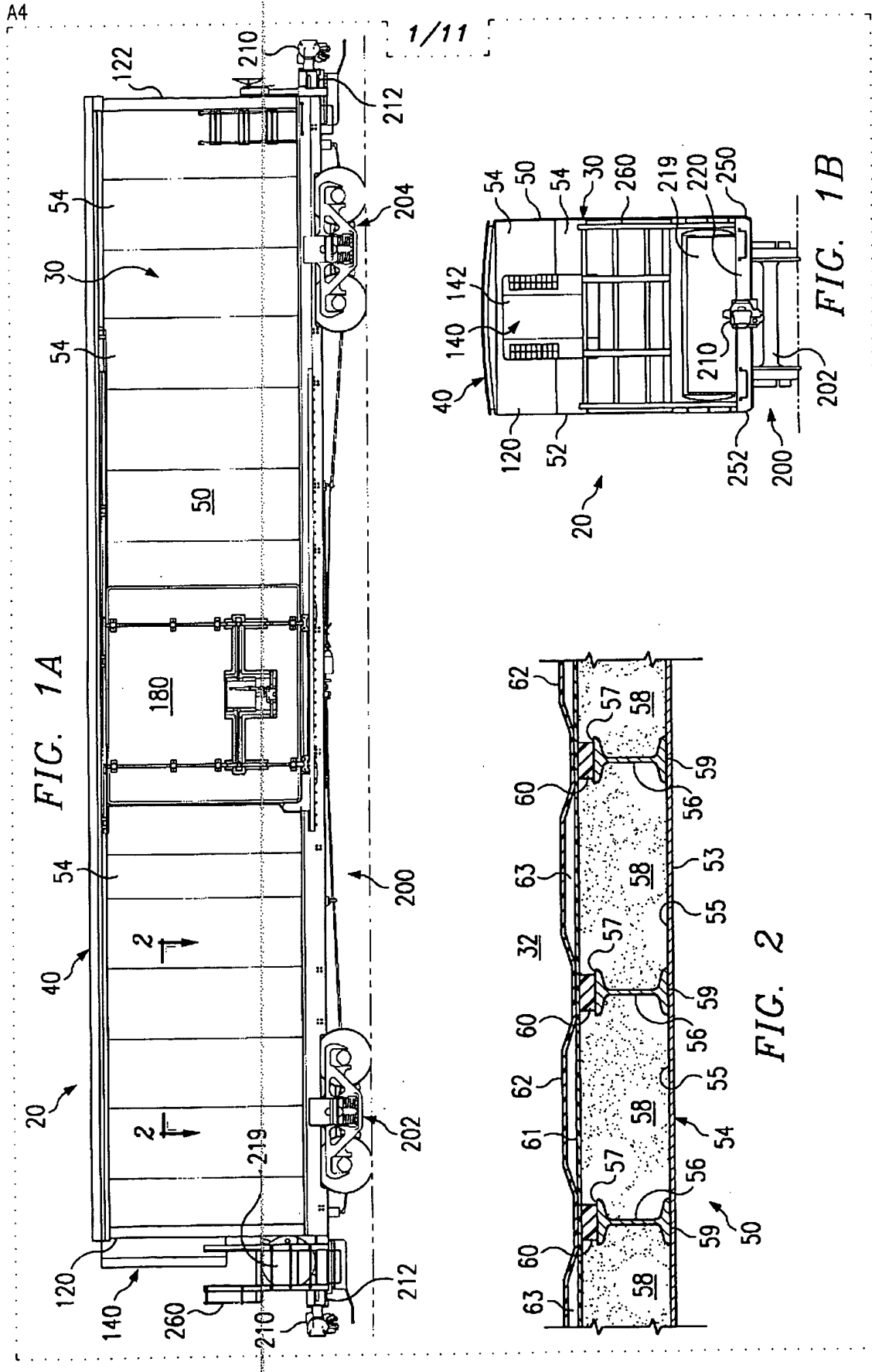


Manufacturing Facility and Method  
Assembling Temperature Controlled Railway  
Car Filed 02/08/02; Inventors: Robert J. Berry  
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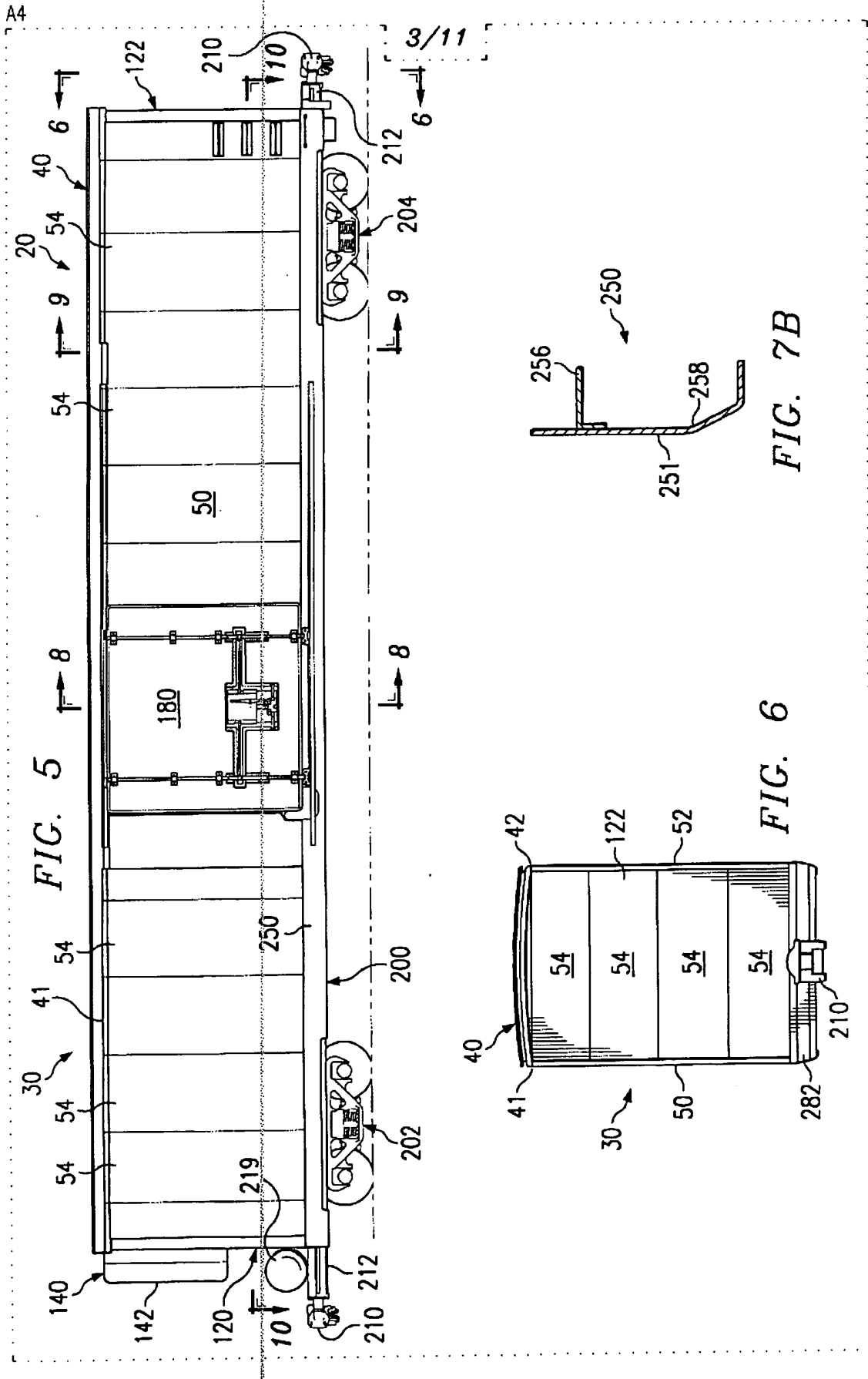
A4

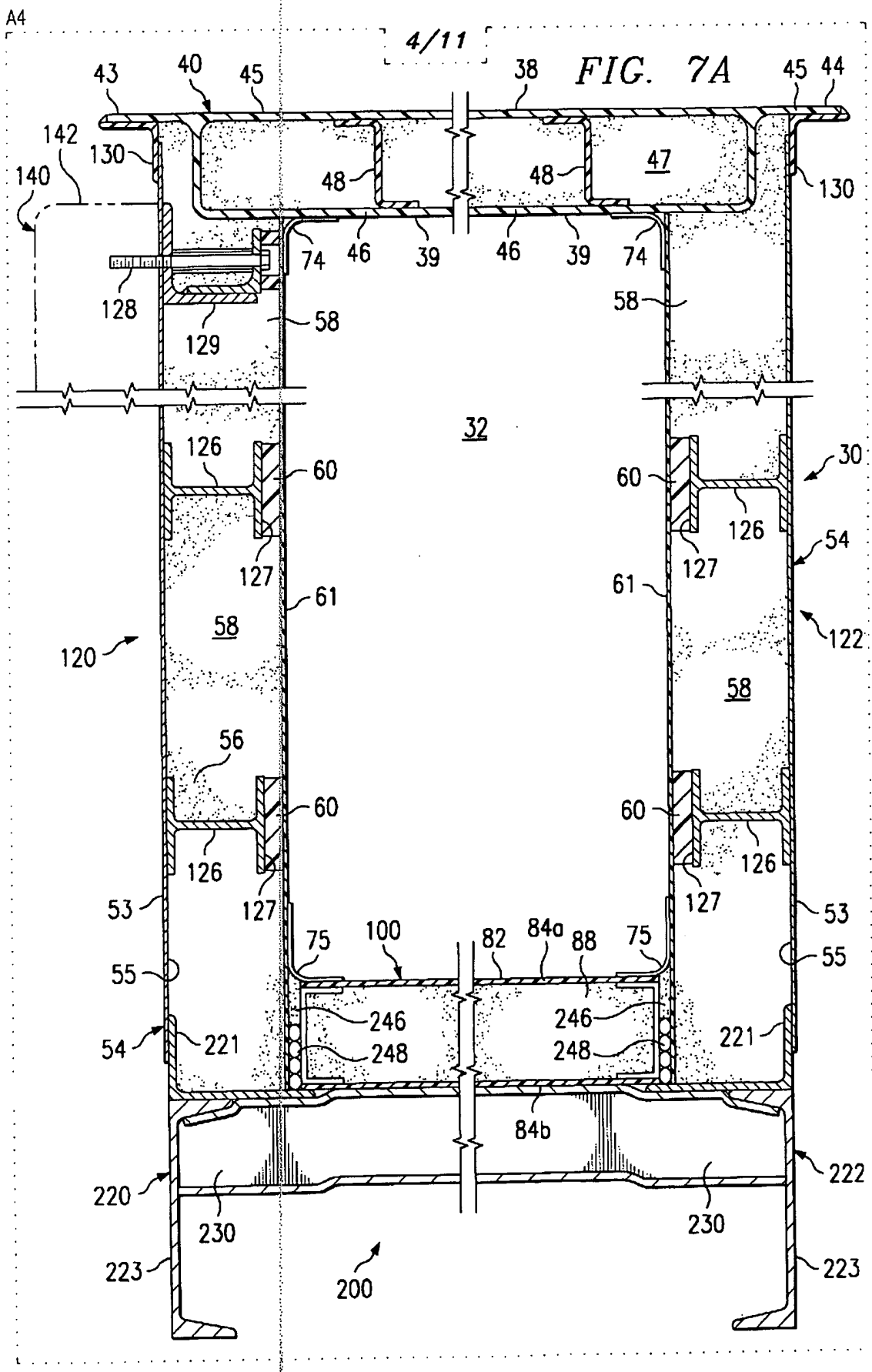


FIG. 4

Manufacturing Facility and Method of  
Assembling Temperature Controlled Railway  
Car Filed 02/08/02; Inventors: Robert J. Berry  
et al. Atty Dkt. No. 091078.0995 Sheets 3 of 11

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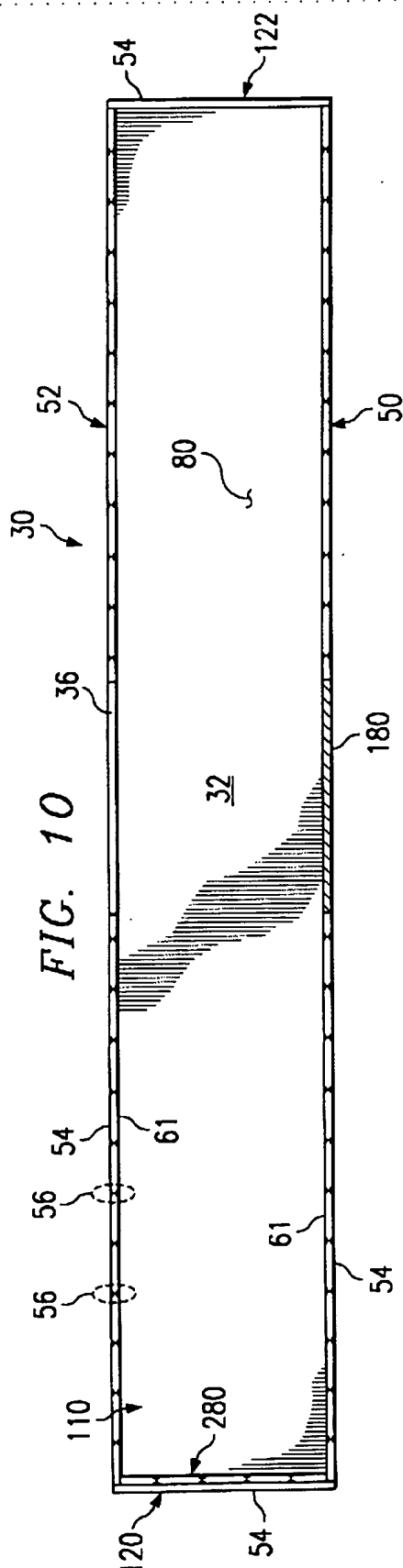
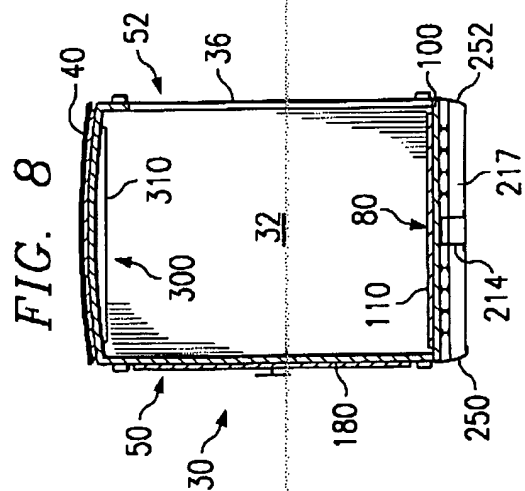
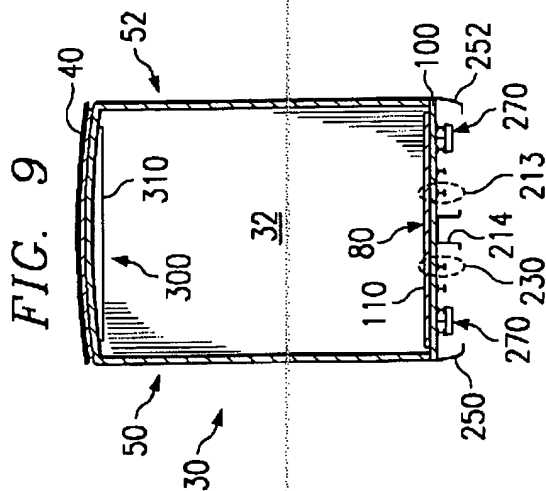




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A4

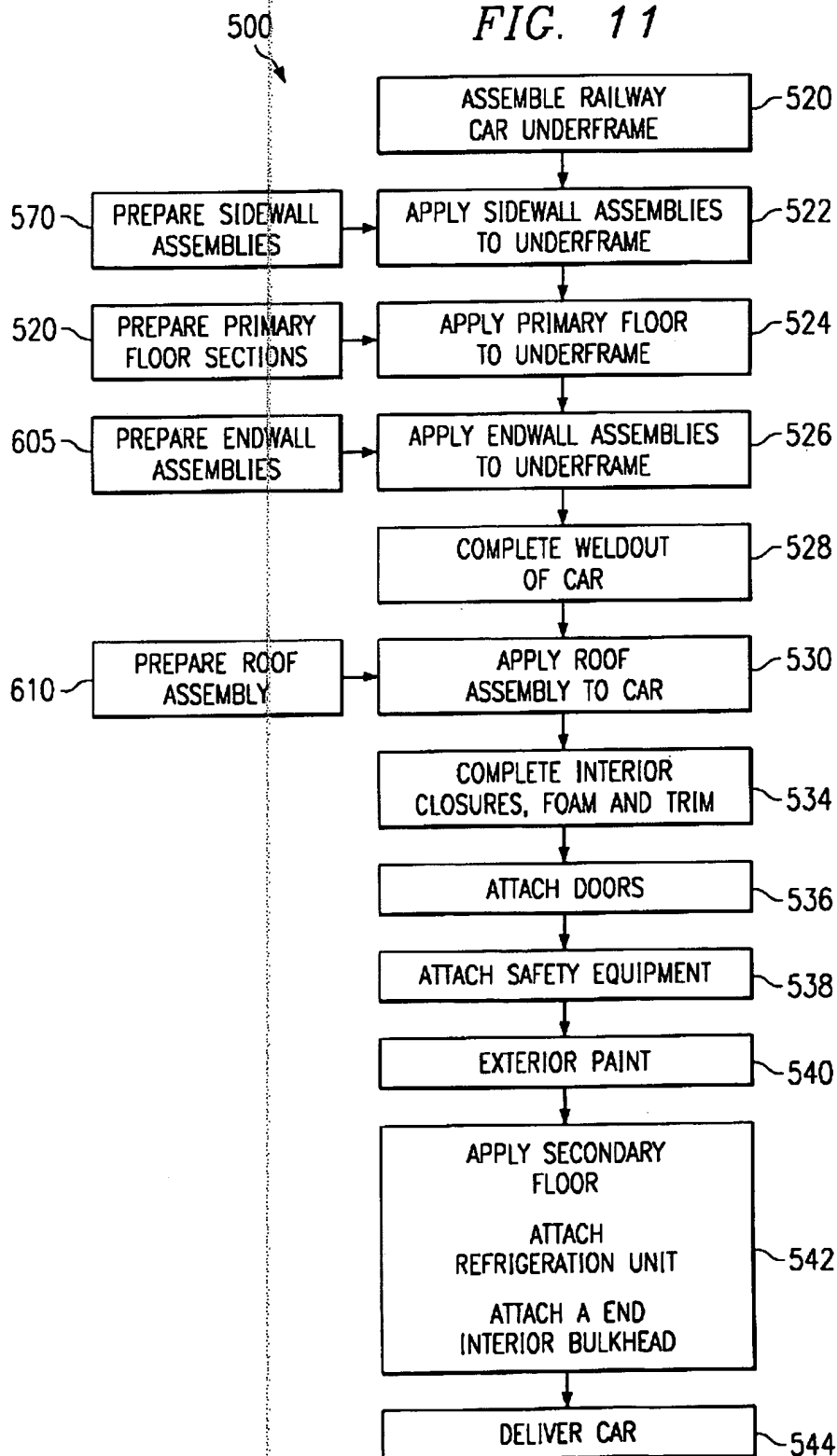
5/11



A4

6/11

FIG. 11



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A4

7/11

FIG. 12

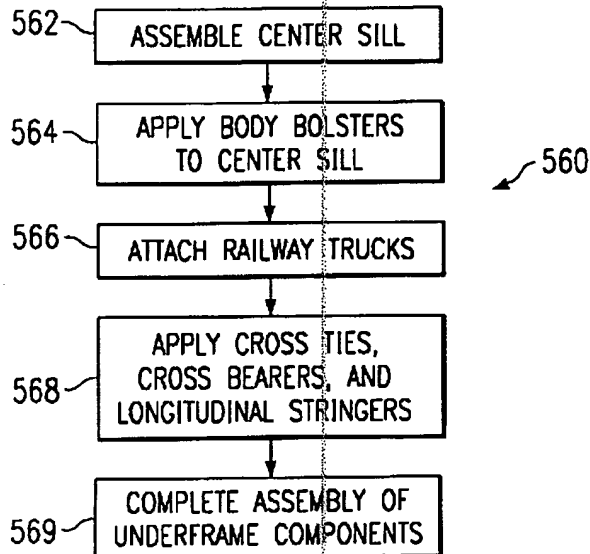
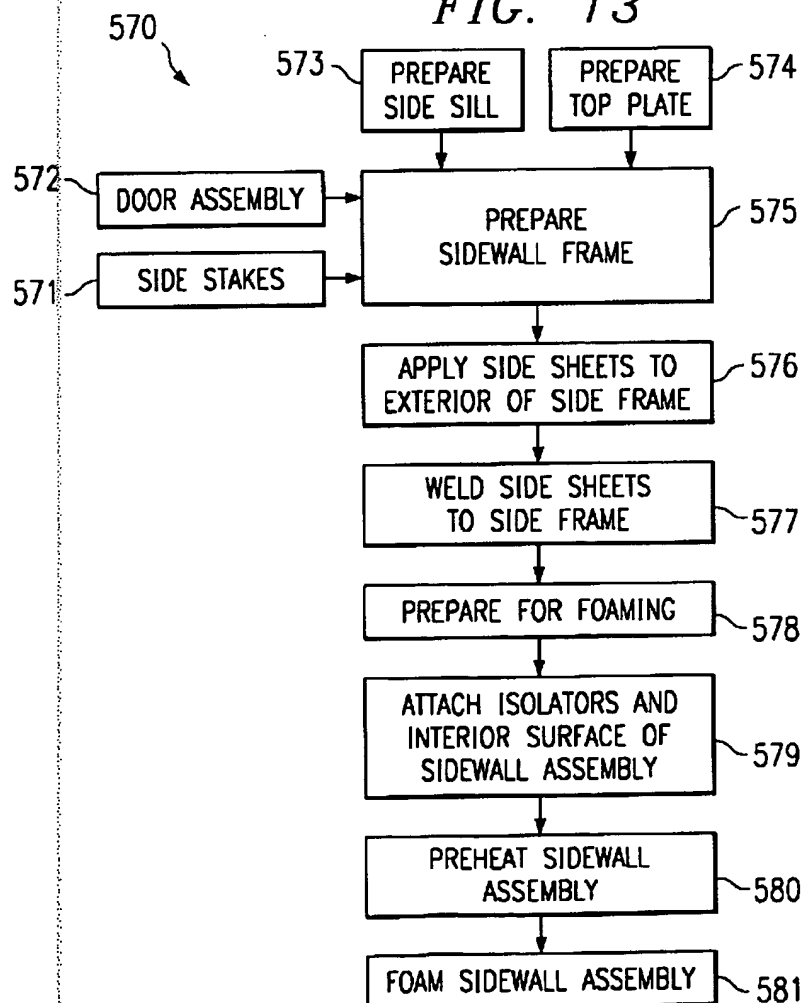


FIG. 13



20071513.02002

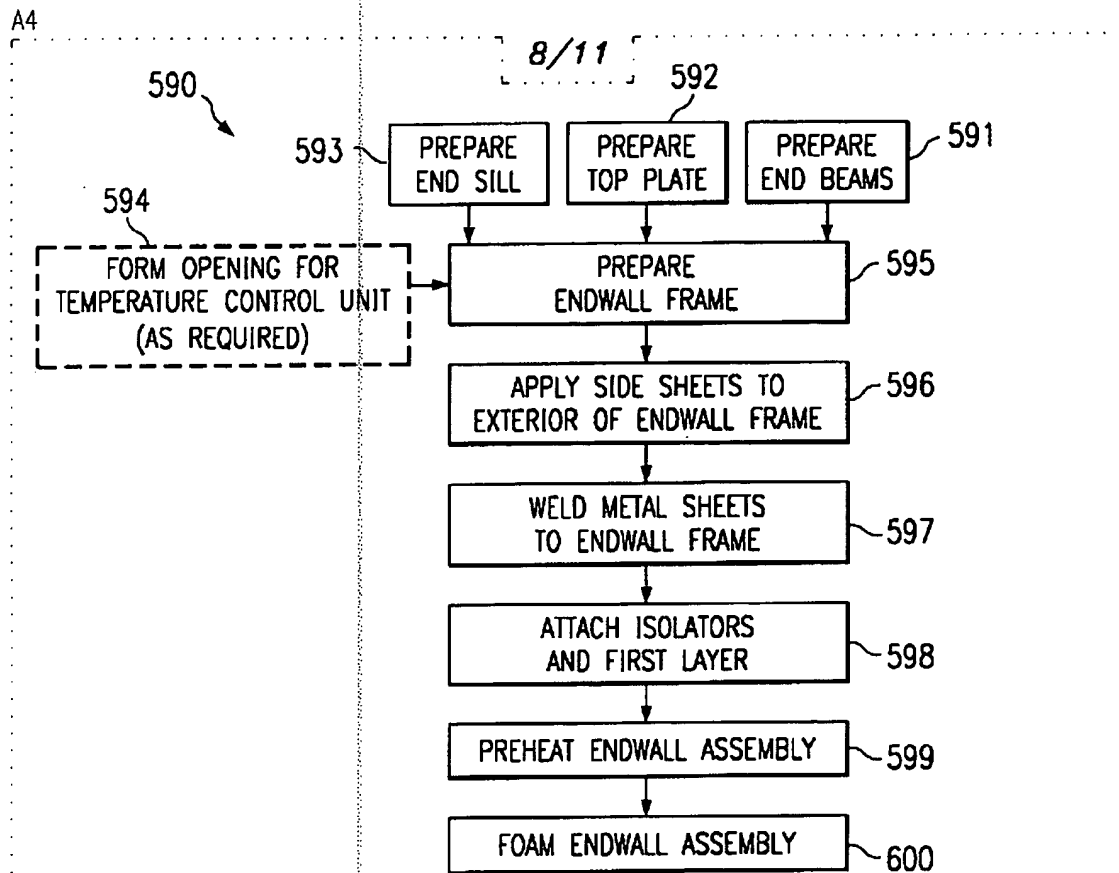


FIG. 14

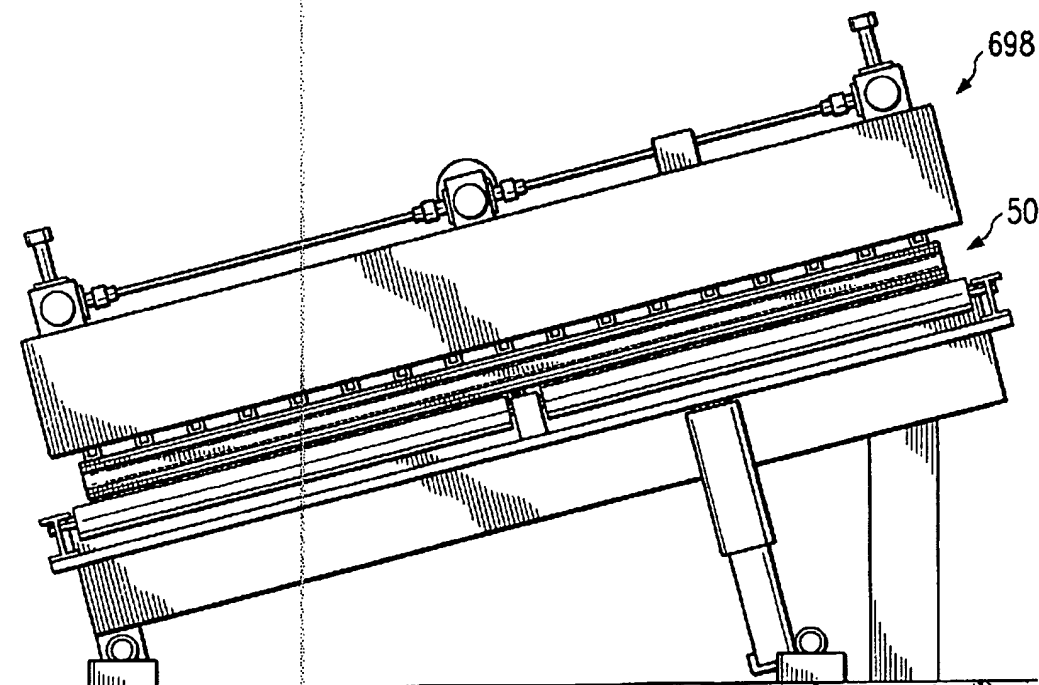
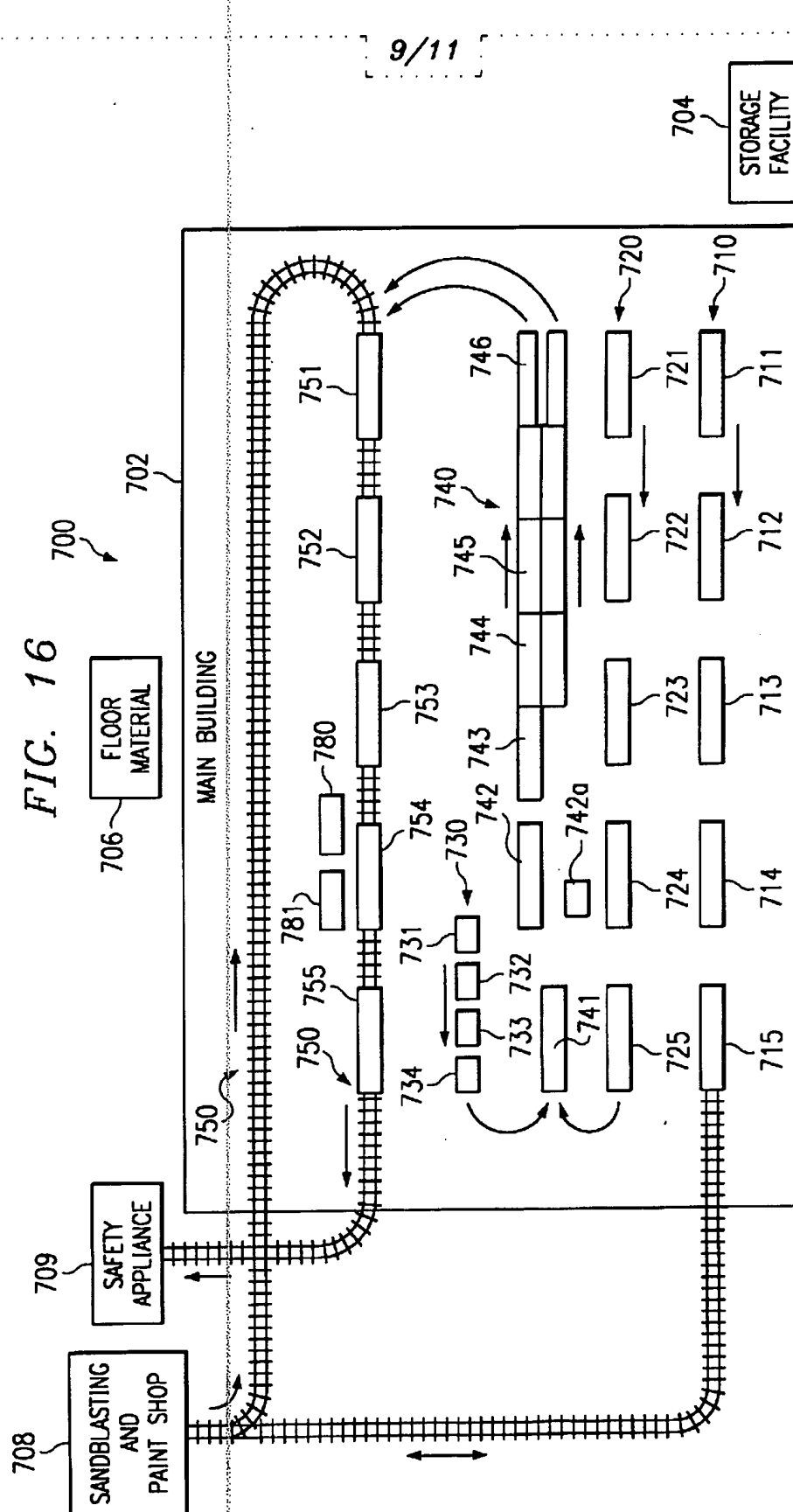
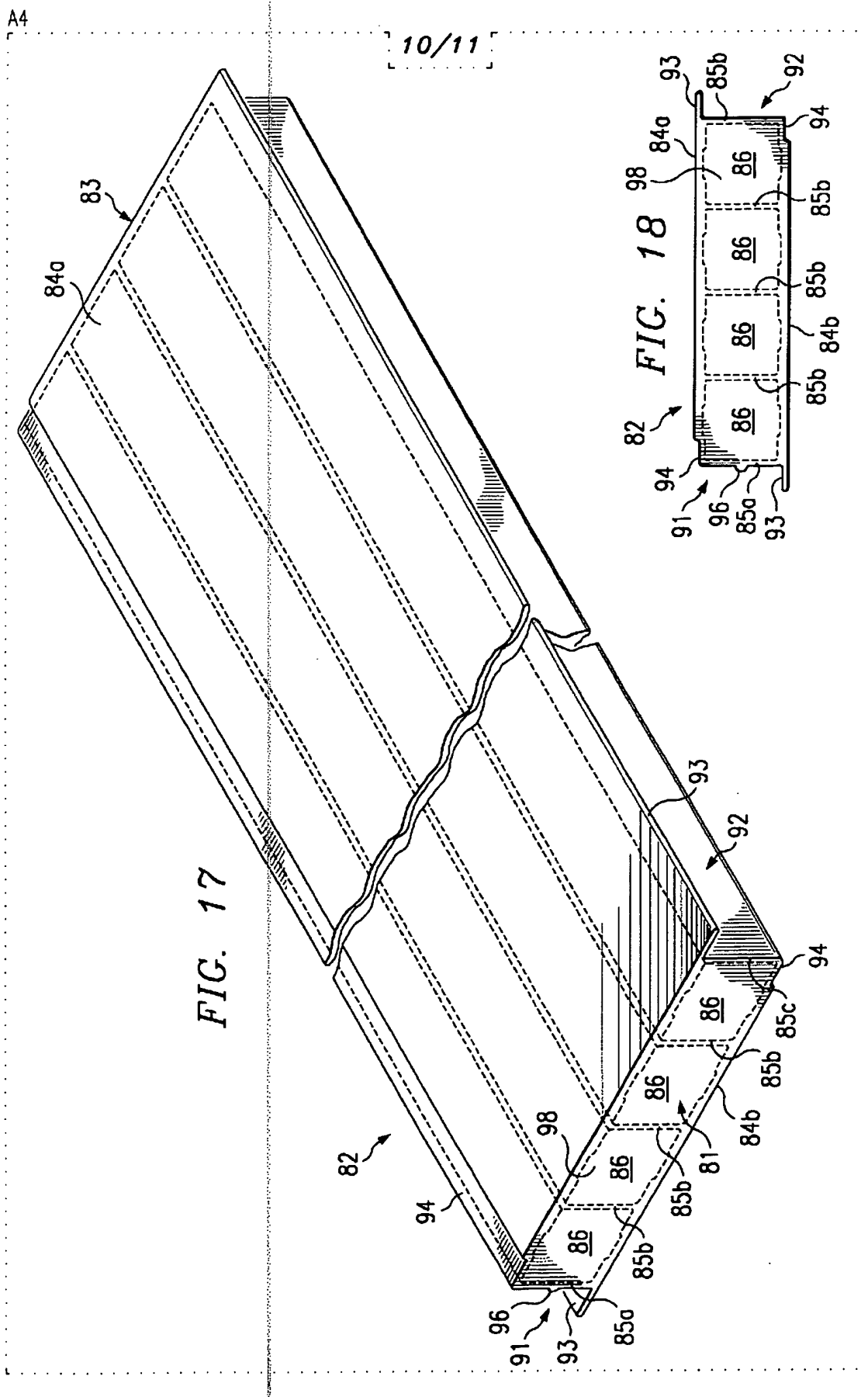


FIG. 15







A4

11/11

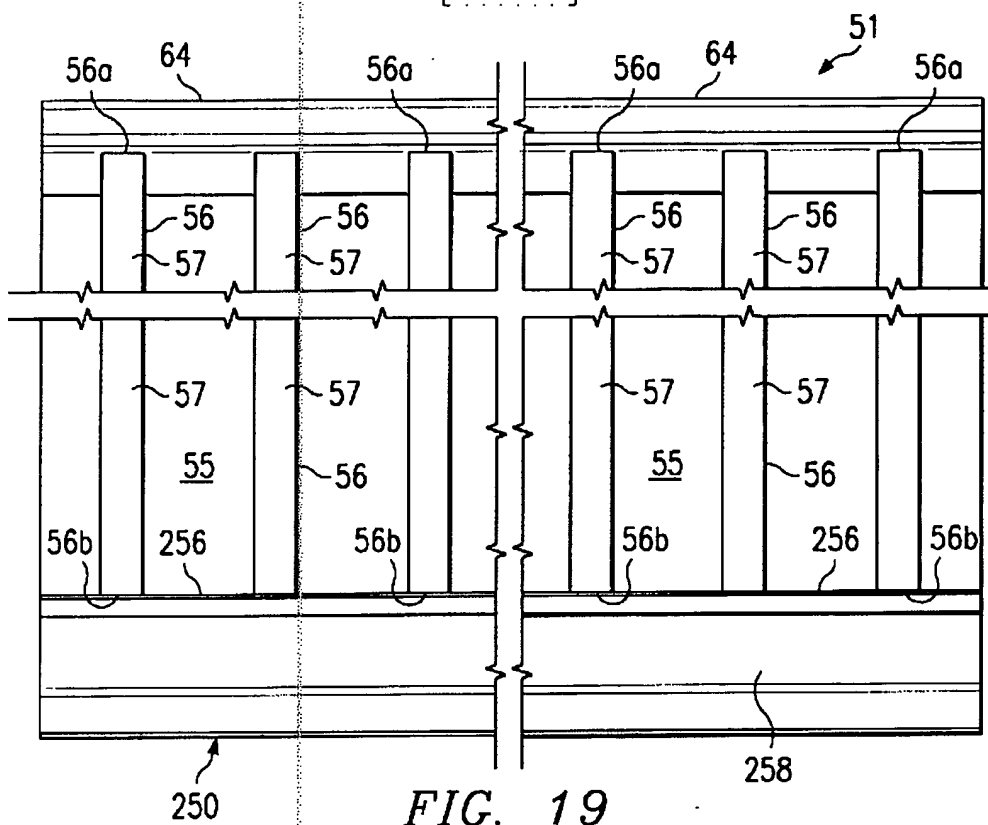


FIG. 19

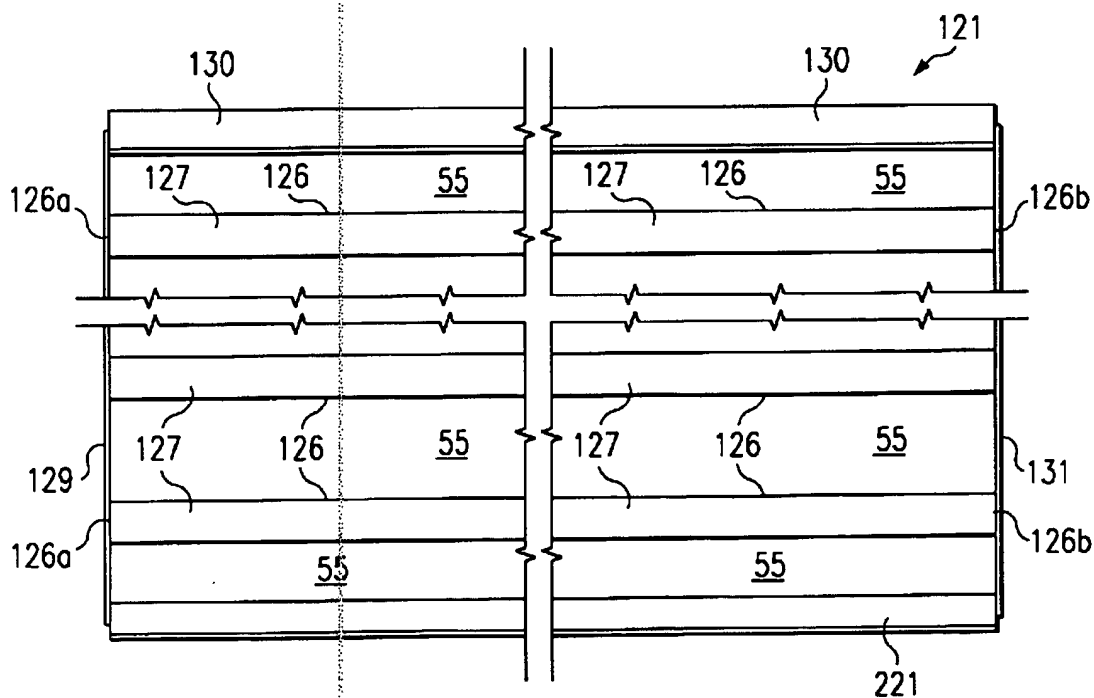


FIG. 20

20071513.0200F